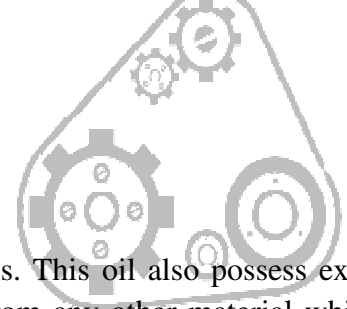




**HONING OIL
MOTOROL HONOIL**



Introduction:

MOTOROL HONOIL is very light viscosity oil possessing excellent lubrication properties. This oil also possess extra fluidity properties thereby ensuring quick and thorough cleaning action. This oil is free from any other material which might cause stone glazing thereby ensuring good surface finish.

Applications:

MOTOROL HONOIL is useful for operation like honing, turning, drilling, tapping of aluminum alloy and also for certain mechanizing operations of ferrous and non ferrous metals for good lubricity and flushing action to remove metallic fines.

Advantages:

- ◆ Light viscosity
- ◆ Excellent lubricating characteristics
- ◆ Avoids stone glazing
- ◆ Gives longer life to honing stone

Performance Standard:

Proprietary grade

Typical Specifications:

Sr. No.	Characteristics	Test Methods	Typ. Value
1	Kinematic Viscosity at 40°C, cSt	ASTM D 445	4 - 6
2	Flash Point (COC), °C Min	ASTM D 92	120
3	4 Ball weld EP Load Kgs, Min	ASTM D 2783	260
4	Sulphated Ash, %	-	< 0.01
5	Chorine, Max	-	Present
6	Fat, Max	-	Present
7	Sulphur, Max	-	Nil

Environment, Health & Safety:

Every care has been taken to ensure the accuracy of the information in this PDS. This however may be affected by subsequent improvement in product (R&D). MSDS is available for all MOTOROL products on request.

MOTOROL products are unlikely to present any health and safety hazard with proper use for the correct application and maintain proper personal hygiene. Do not Spill oils on the shop floor, discharge into drains ,ground or water sources.